



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3400-00
Job Sheet 181047



Part No: RBE350A93-3400-00

Job Qty: 5 ea

Part Name: Drive Shaft Thimble



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/19/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: RBE350A93-3400-00 REV 3 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	5 pcs	8/20/18	8/20/18	0.08	0.50	Small Fab-9		MLC
110	QC	5 pcs	8/20/18	8/20/18	0.00	0.00	QC5		MLC
130	Packaging	5 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-2		MLC
140	QC21-FG	5 Ea	8/20/18	8/20/18	0.00	0.00	QC21		DAS

Part Op 100 - Assemble as per DWG
Descriptions: 130 - Identify and Stock

21
9-89

OCT 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
4491K61	Push in tapered round cap	5 Ea (1 ea)	90-Start up Operation	5038435
RBE350A93-3400-00-1	Guide	5 Ea (1 ea)	90-Start up Operation	1X 5076028 51X5115 867

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	4491K61	5	89	0
	RBE350A93-3400-00-1	5	8	0

Part Specifications

Specifications could not be found.



Container No: S115898



Part: RBE350A93-3400-00

Job No: 181047

Serial No/Batch: S115898

Revision: 3

Inspector:

Exp Date:

Instructions:

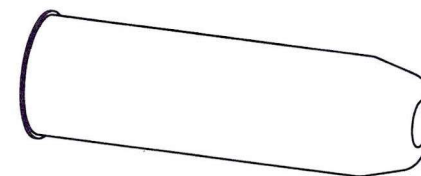
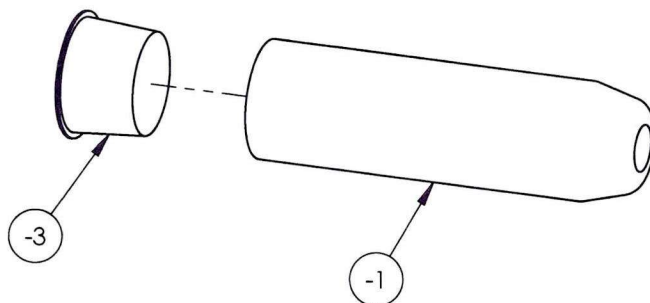
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/23/18 10:27 AM dart.logan.david

Date: 10/04/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DESIGNED FROM HELI PRODUCTS TOOLS.	10/15/2009	WP	DW
2		CH'D THIMBLE TO GUIDE AND MATERIAL FROM 4140 Q&T, ADDED BLEND NOTE PER D.W.	9/15/2011	RJC	DW
2A		CH'D T/N WAS RBEA93-3400-00 IS RBE350A93-3400-00.	11/6/2013	RJC	RW
3	17-0172	UPDATED TO NEW STANDARD. ADDED DASH NUMBERS. -1 CH'D ENGRAVE NOTE WAS ENGRAVE T/N, S/N, & "MADE IN USA" TO FIT IS ENGRAVE T/N. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. CH'D MAT'L FROM 4140 TO 4140/4142. DELETED DIMS (.630), 75°. ADDED DIMS 3.718±.050, 15°. CH'D DIM WAS R.200 IS R.20.	7/13/2017	DPD	JAG



DART AEROSPACE	
TITLE DRIVESHAFT THIMBLE	
DWG NO. RBE350A93-3400-00	REV 3
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/√
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 07/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/21/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/24/2017	USED ON MODEL
APPROVED: JAG 07/26/2017	EUROCOPTER 350/355
SCALE 1:2	DATE 10/15/2009 SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	GUIDE	4140/4142		2
		B/O	-3	1	PUSH IN TAPERED ROUND CAP	PLASTIC	Ø1.298 I.D. X Ø1.173 I.D. X 13/16 (MCMASTER-CARR #4491K61)	1